

# Work Order ID 53187

October 26, 2009 11:07:32 AM



Page 1

Item ID: D350-567-031

Accept



Setup Start



Revision ID: D

Stop



Item Name: Interior Floor Window (Sliding Door Compatible)

Start Date: 10/26/09 Start Qty: 1.00



Cust Item ID:

Required Date: 10/30/09 Req'd Qty: 1.00



Customer:

Reference:

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_

Run Start



QC:   *U*   Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	----------------	--------------	--------------	---------------	---------------	------------------	----------------

Draw Nbr	Revision Nbr
----------	--------------

N/A	Rev D
-----	-------

100		0.00							
-----	--	------	--	--	--	--	--	--	--



DOCUMENT CONTROL

DC

Memo

0.00

Document Control

Photocopy blue file and create labels per PPP D350-567-031 chg001

*N/A* *[Signature]*

*BG* ✓

110		0.00							
-----	--	------	--	--	--	--	--	--	--



Packaging

Packaging

Memo

0.00

Packaging

Pick Packing Kit \*\*\*ENSURE DT 8439 TEMPLATE IS INCLUDED\*\*\*

*9/10/21* *[Signature]*

120		0.00							
-----	--	------	--	--	--	--	--	--	--



QC4- 100% Inspect kits for completeness

QC

Memo

0.00

Quality Control

*2) Sosluka*

*[Signature]* *[Signature]*

**Work Order ID 53187**

October 26, 2009 11:07:32 AM

Page 2

Item ID: D350-567-031

Accept

Revision ID: D

Item Name: Interior Floor Window (Sliding Door Compatible)

Start Date: 10/26/09 Start Qty: 1.00

Required Date: 10/30/09 Req'd Qty: 1.00

Reference:

Cust Item ID:

Customer:

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_

QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Run Start

Stop

Sequence ID/  
Work Center IDOperation  
DescriptionSet Up/  
Run HoursDraw  
NumberDraw  
Rev.Plan  
CodeAccept  
QtyReject  
QtyReject  
NumberInsp.  
Stamp

130

0.00



Packaging

Packaging

Memo

0.00

Packaging

Identify and pack for shipping as per PPP D350-567-031  
□ Location: \_\_\_\_\_ □ PPP Rev: \_\_\_\_\_

140

0.00



QC

QC21- Final Inspection - Work Order Release

Memo

0.00

Quality Control

9/10/28 @ 50

09/11/03

ME  
09-11-02

# Picklist Print

October 26, 2009 11:07:29 AM

Page 1

Work Order ID: 53187

Parent Item: D350-567-031RevD

Parent Item Name: Interior Floor Window (Sliding Door Compatible)

Start Date: 10/26/09

Required Date: 10/30/09

Comments:

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
AN526C632R12 Screw		Purchased	No			120	Each	256.0000	8.0000			

M111916 SP

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST

256

110915

1

111916

55

112410

200

AN960JD6

Purchased

No

120

Each

1,465.0000~8.0000

Washer

6085 9/10/07 @ SP

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST

1465

104537

1114

6085

351

# Picklist Print

October 26, 2009 11:07:29 AM

Page 2

Work Order ID: 53187

Parent Item: D350-567-031RevD

Parent Item Name: Interior Floor Window (Sliding Door Compatible)

Start Date: 10/26/09

Required Date: 10/30/09

Comments:

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	--------------------------	---------------	----------------	--------

D2463RevA

Manufactured

No

120

f

691.3252

3.7500

Seal



50075 SP

## Warehouse

## Loc Qty

## Loc Code

### Location

Main Warehouse

ST

75.3752

25153

0

31350

1.8278

34305

18.25

41121

3.75

43841

51.5474

Main Warehouse

ST404

615.95

50075

615.95

D3210-1RevA

Manufactured

No

120

Each

7.0000

1.0000

Doubler



43539 9/10/27 QDS

## Warehouse

## Loc Qty

## Loc Code

### Location

Main Warehouse

ST

7

43539

7

October 26, 2009 11:07:29 AM

Shop Packet Print

Page 2

# Picklist Print

October 26, 2009 11:07:29 AM

Page 3

Work Order ID: 53187

Parent Item: D350-567-031RevD

Parent Item Name: Interior Floor Window (Sliding Door Compatible)

Start Date: 10/26/09

Required Date: 10/30/09

Comments:

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	--------------------------	---------------	----------------	--------

D3211-1RevA1		Manufactured	No			120	Each	13.0000	1.0000			
--------------	--	--------------	----	--	--	-----	------	---------	--------	--	--	--

Bracket

Warehouse  
Location

Loc Qty

Loc Code

Main Warehouse

ST

13

~~39743~~

13

120

Each

19.0000

1.0000

~~42026~~ 54

43034 50

D3212-1RevB

Manufactured No

Floor Window

Warehouse

Location

Loc Qty

Loc Code

Main Warehouse

ST

19

43034

19

120

Each

18.0000

1.0000

43540 9/10/27 @SD

D3213-041RevA

Manufactured No

Door Assembly

Warehouse

Location

Loc Qty

Loc Code

Main Warehouse

ST

18

43540

3

44163

5

48499

10

1

October 26, 2009 11:07:29 AM

Shop Packet Print

Page 3

# Picklist Print

October 26, 2009 11:07:29 AM

Work Order ID: 53187

Parent Item: D350-567-031RevD

Parent Item Name: Interior Floor Window (Sliding Door Compatible)



Start Date: 10/26/09

Required Date: 10/30/09

Comments:

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
DT8439 		Manufactured	No			120	Each	0.0000	1.0000			
template MS20470AD4-5 		Purchased	No			120	Each	2,935.000	40.0000			
Rivet, Universal Head												

54

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST

2935

111916

2935

MS20470AD4-6

Purchased

No

120

Each

2,317.000

90.0000



Rivet, Universal Head

111916 54

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST

2317

109371

64

110915

738

112492

1515

110915 9/10/27 @ SP

# Picklist Print

October 26, 2009 11:07:30 AM

Work Order ID: 53187



Parent Item: D350-567-031RevD



Parent Item Name: Interior Floor Window (Sliding Door Compatible)

Start Date: 10/26/09

Required Date: 10/30/09

Comments:

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
MS20470AD4-7		Purchased	No			120	Each	3,771.000	20.0000			
Rivet, Universal Head												

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST 3771

110731 1171

112492 2600

110731

SD

MS21042L06

Purchased

No

120

Each

419.0000

8.0000

Nut

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST 419

110123 11

110731 14

111548 1

112243 93

112369 100

112433 100

112465 100

112243

9/11/27 @ SD

## 5.0 PARTS LIST

Qty -015	Qty -017	Qty -025	Qty -027	Qty -111	Qty -117	Part Number	Description
X						D350-567-015	FLOOR WINDOW INSTALLATION (SMALL)
	X					D350-567-017	FLOOR WINDOW INSTALLATION (SMALL)
		X				D350-567-025	FLOOR WINDOW INSTALLATION (LARGE)
			X			D350-567-027	FLOOR WINDOW INSTALLATION (LARGE)
				X		D350-567-111	FLOOR WINDOW INSTALLATION (EXTRA LARGE)
					X	D350-567-117	FLOOR WINDOW INSTALLATION (EXTRA LARGE)
1	1					D350-567-013	REPLACEMENT WINDOW KIT (SMALL)
		1	1			D350-567-023	REPLACEMENT WINDOW KIT (LARGE)
				1	1	D350-567-113	REPLACEMENT WINDOW KIT (EXTRA LARGE)
	1		1	1		D350-567-115	INTERIOR FLOOR WINDOW KIT
1		1			1	D350-567-031	INTERIOR FLOOR WINDOW KIT (SLIDING DOOR COMPATABLE)

Qty -013	Qty -023	Qty -113	Qty -115	Qty -031	Part Number	Description
X					D350-567-013	REPLACEMENT WINDOW KIT (SMALL)
	X				D350-567-023	REPLACEMENT WINDOW KIT (LARGE)
		X			D350-567-113	REPLACEMENT WINDOW KIT (EXTRA LARGE)
			X		D350-567-115	INTERIOR FLOOR WINDOW KIT
				X	D350-567-031	INTERIOR FLOOR WINDOW KIT (SLIDING DOOR COMPATABLE)
1					D2125	REPLACEMENT WINDOW, SMALL
	1				D2942	REPLACEMENT WINDOW, LARGE
		1			D3290-041	REPLACEMENT WINDOW ASSEMBLY, EXTRA LARGE
1					D2126-0600	SEAL
	1				D2463-0750	NEOPRENE SEAL
		1			D2463-0860	NEOPRENE SEAL
	9	12			2600-6	1/4 TURN FASTENER
	9	12			2600-LW	WASHER
	9	12			212-12	RECEPTACLE
	22	21			AN526C832R9	SCREW (OR AN526C832-9, OR MS51957-126)
	44	42			AN960JD8	WASHER
	22	21			MS21042L08	NUT (OR MS21042-08)
	18	24			MS20426AD3-5	RIVET
2 SQ. YD	2 SQ. YD	2 SQ. YD			N/A	9.7oz 7781 'S' GLASS UNIVERSAL WEAVE
				1	D2463-0450	NEOPRENE SEAL
				1	D3210-1	DOUBLER
				1	D3211-1	BRACKET
				1	D3212-1	FLOOR WINDOW
				1	D3213-041	DOOR ASSEMBLY
			1		D3293-1	DOUBLER
			1		D3294-1	BRACKET
			1		D3295-041	FLOOR WINDOW
			1		D3296-041	DOOR ASSEMBLY
			1		D2463-0530	NEOPRENE SEAL
			9	8	AN526C632R12	SCREW (OR AN526C632-12, OR MS51957-32)
			9	8	AN960JD6	WASHER
			9	8	MS21042L06	NUT (OR MS21042-06)
			2	40	MS20470AD4-5	RIVET
			115	90	MS20470AD4-6	RIVET
			15	20	MS20470AD4-7	RIVET

• COPYRIGHT © 2000 BY DART AEROSPACE LTD •

THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.

Revision: D

Date: 08.07.08

53187